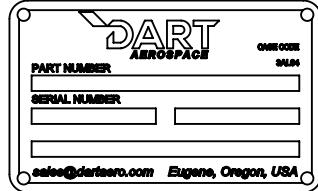


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3

-07 -17

-11

-13 2

-03
-05
-07 2X

-15

-09 2

-07 -17

-01

SEE ATTACHED DEVIATION

.50

5/16-18 UNC - 1B ∇ .63

NOTE:

1. PART OF KIT RBEA62410.
- 2 ATTACH LANYARD TO -09 & -13.
- 3 ENGRAVE WITH T/N, S/N, SWL 3T WEIGHT TESTED AT 12000 LBS, DATED XX-XX-XXXX.
4. REF AIRBUS #M12669/P-1.



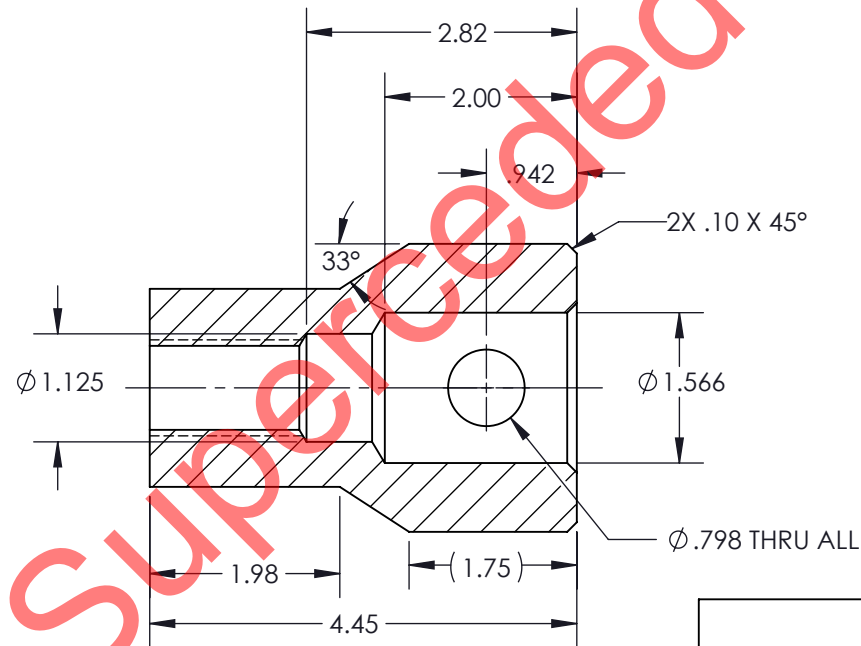
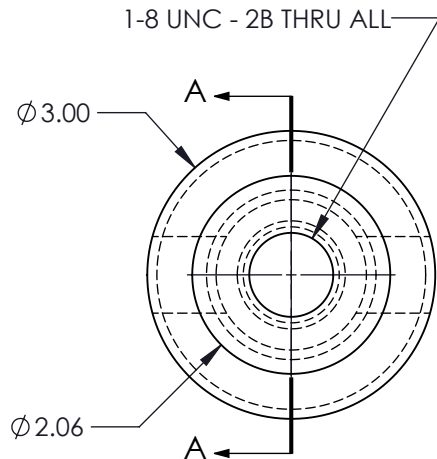
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	TITLE
			-01	1	BODY	1018/1020 CR		2	HOISTING TOOL ASSEMBLY
			-03	1	PIN	4140/4142		3	DWG NO. RBEM12669/P-1
		B/O	-05	1	LANYARD	COATED STEEL	\emptyset 1/16 X 14 (CARR LANE #CL-2-C)	N/S	REV 4
		B/O	-07	3	FERRULE	ALUMINUM	\emptyset 1/16 X 3/8 (MCMASTER-CARR #3896T31)	N/S	
		B/O	-09	1	DOUBLE LOOP HAIR PIN	STEEL	\emptyset 9/64 X 3/4 (MCMASTER-CARR #98335A790)	1	
		B/O	-11	1	LOAD RING		10,000 LB. CAP. WESTEC RIGGING, ACTEK #44124	1	
		B/O	-13	1	ROLL PIN	STEEL	\emptyset 3/16 X 1-1/8 (MCMASTER-CARR #98296A911)	1	
		B/O	-15	1	SET SCREW	STEEL	5/16-18 X 5/8 (MCMASTER-CARR #92695A405)	1	
		B/O	-17	1	LANYARD	COATED STEEL	\emptyset 1/16 X 3 (CARR LANE #CL-2-C)	1	
		B/O		1	PLACARD	ALUMINUM	RB41011	1	

TITLE		REV
HOISTING TOOL ASSEMBLY		4
DWG NO. RBEM12669/P-1		
MAT'L	UNLESS OTHERWISE SPECIFIED	
HEAT TREAT	DIMENSIONS ARE IN INCHES	
FINISH	.XXX \pm .005 FRACTIONS \pm 1/8	
SPEC	.XX \pm .01 ANGLES \pm 5°	
DRAWN BY: PERRITT	.X \pm .1 SURFACES = 125✓	
CHECKED: DD 04/26/2017	1. BREAK ALL SHARP EDGES	
OPPS APPR: AA 05/05/2017	.015 x 45° OR .015R	
QA APPR: JL 05/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED: JAG 05/16/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SCALE 1:6	DATE 4/26/2017	SHEET 1 OF 4

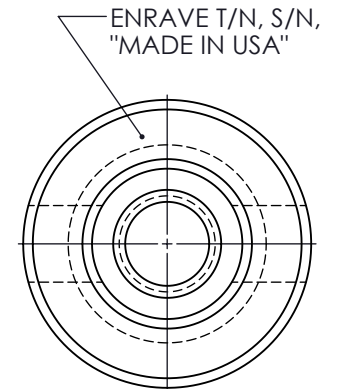
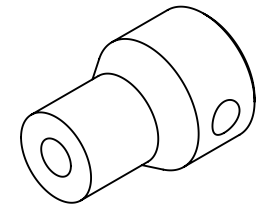
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-01 BODY O.D. CHANGE FROM 3.5 TO 3.00.	9/24/2010	WP	DW
2		-01 ADDED 5/16-18 THREADED HOLE.	3/14/2011	JAG	RW
3		-01 DELETED 5/16-18 HOLE, WILL BE DRILLED AT ASSEMBLY.	11/16/2011	RJC	
4	17-0102	-01 DELETED DIM'S (.82), 1.65. ADDED DIM (1.75). CH'D FINISH WAS POWDER COAT FORREST T3370 S9 RED WAGON IS POWDER COAT RED. CH'D MAT'L WAS 1018 IS 1018/1020 CR.	4/26/2017	RJC	JAG

SEE ATTACHED DEVIATION



SECTION A-A



(-01)

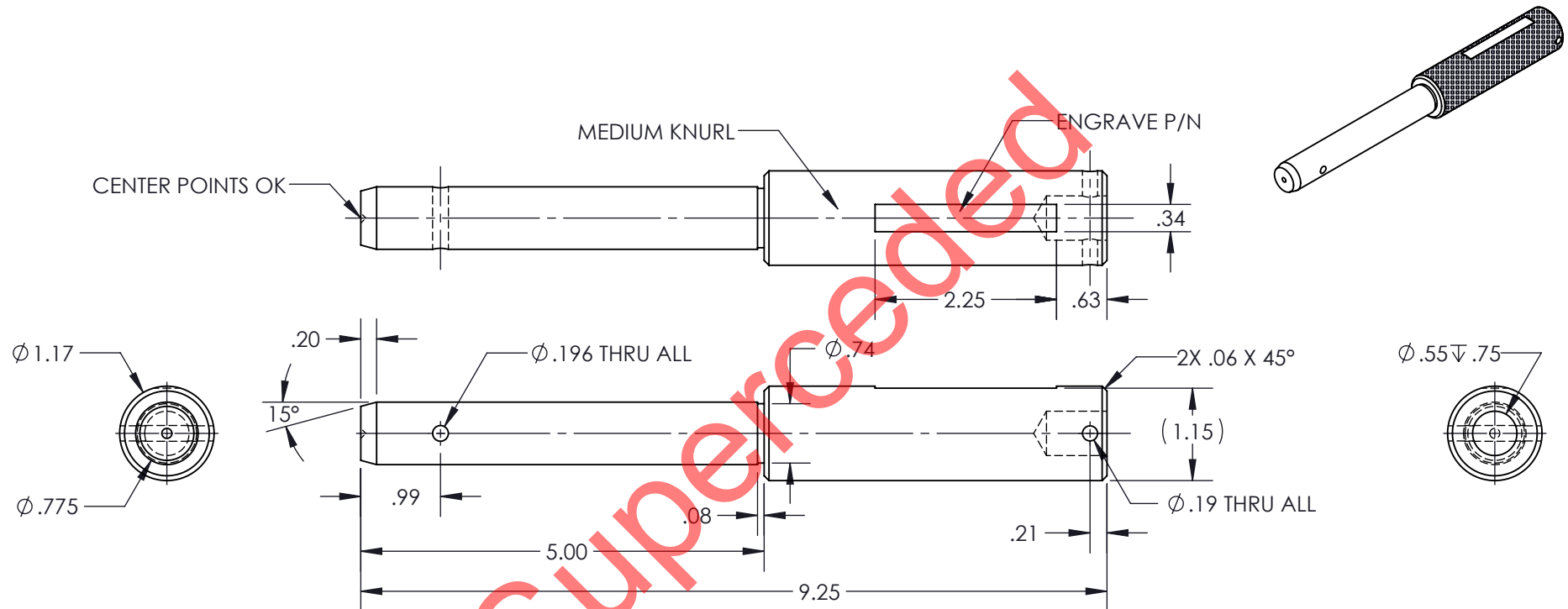
BODY

DART AEROSPACE	
TITLE HOISTING TOOL ASSEMBLY	
DWG NO. RBEM12669/P-1-01	REV 4
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH POWDER COAT RED	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: RJC 04/26/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 04/26/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/16/2017	EUROCOPTER EC135
SCALE 1:2	DATE 4/26/2017
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-03 PIN LENGTHS CHANGED FROM 5.89 TO 5.00 AND 9.704 TO 9.25.	9/24/2010	WP	DW
4	17-0102	-03 CH'D DIM'S WAS .082 IS .08, WAS Ø.736 IS Ø.74, WAS Ø.188 THRU IS Ø.19 THRU ALL, WAS Ø.550 IS Ø.55 ±.75, WAS 2.25 ±.025 IS .03, WAS .196 IS .20, ADDED DIM .63, (1.15). CH'D ENGRAVE NOTE WAS ENGRAVE TOOL No. TO FIT IS ENGRAVE P/N, WAS ENGRAVE TOOL No. "RBEM12669P-1 IS ENGRAVE T/N, S/N, "MADE IN USA". CH'D FINISH WAS CAD PLATE SILVER MIL-C-81568, TYPE I, CLASS I IS ZINC PLATE ASTM B633 TYPE I SC 2. CH'D MATERIAL WAS 4140/4142 Q&T IS 4140/4142 ADDED HEAT TREAT RC 28-34.	4/26/2017	RJC	JAG

SEE ATTACHED DEVIATION

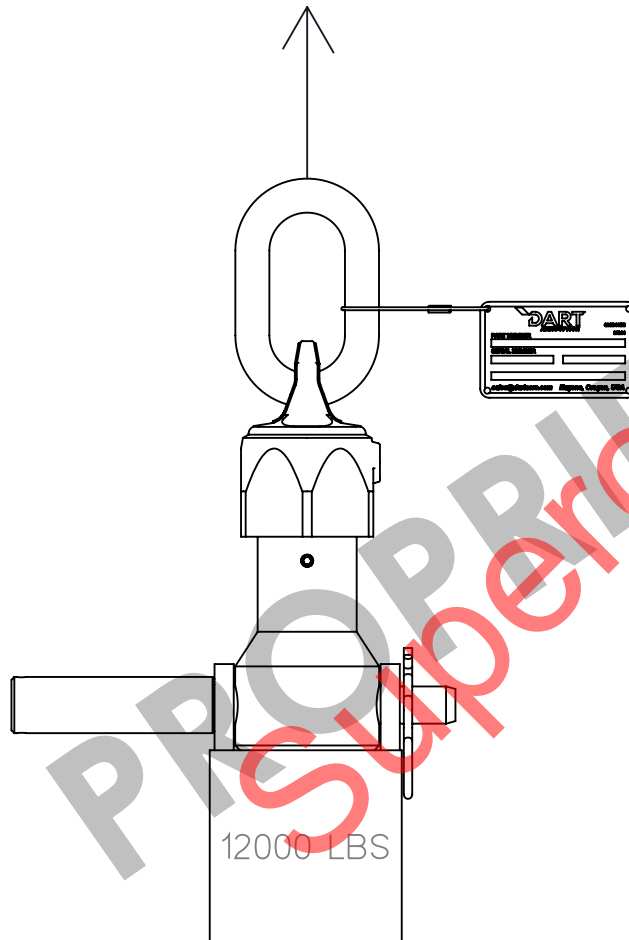


(03)

PIN

DART AEROSPACE			
TITLE HOISTING TOOL ASSEMBLY			
DWG NO. RBEM12669/P-1-03			REV 4
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED		
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES		
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8		
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°		
DRAWN BY: RJC 04/26/2017	.X ± .1 SURFACES = 125		
CHECKED: DD 04/26/2017	1. BREAK ALL SHARP EDGES		
OPPS APPR: AA 05/05/2017	.015 x 45° OR .015R		
QA APPR: JL 05/10/2017	2. DIMENSIONAL LIMITS APPLY		
APPROVED: JAG 05/16/2017	AFTER PLATING		
SCALE 1:2	DATE 4/26/2017	SHEET 3 OF 4	

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SEE ATTACHED DEVIATION

INSPECTION & TESTING PROCEDURES FOR THE RBEM12669/P-1, HOISTING TOOL ASSEMBLY. THIS IS DESIGNED FOR LIFTING THE EC135, H135, AND EC635 HELICOPTER. THIS HOISTING TOOL SHOULD BE INSPECTED BEFORE AND AFTER EACH USE.

REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE HOISTING TOOL ON AN OVERHEAD LIFTING DEVICE. ATTACH SLING TO AN APPROPRIATE TEST WEIGHT TEST OF 12,000 LBS.
2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, DISTORTION OR DAMAGE.
3. REMOVE WEIGHT AND RE-INSPECT, CHECKING FOR ANY CRACKS, DEFLECTION, DISTORTION OR DAMAGE.

INSPECTOR: _____

TESTER: _____

S.N.: _____

DATE: _____

DART
AEROSPACE

190 S. Danebo Ave., Eugene, OR. 97402
1-800-556-4166
e-mail: sales@dartaero.com
dartaerospace.com

TITLE HOISTING TOOL ASSEMBLY			
DWG NO. RBEM12669/P-1	REV 4	CUSTOMER 1 OF 1	
SCALE 1:4	DATE 4/26/2017	SHEET	4 OF 4

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBEM12669/P-1-03</u> NCR No. _____		DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>							
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Feb 05, 2018				
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
- Manufacture RBEM12669/P-1-03 from 17-4PH-H900 Stainless Steel - Zinc plate is not longer applicable - Heat treat is no longer applicable				- This deviation is acceptable. - The drawings will be updated to reflect these changes. - The fit, form and function of the tool will be as originally intended.							
Root Cause				FAULT CATEGORY							
Environment	<input type="checkbox"/>	No Re-verification	<input type="checkbox"/>	Pressure/Forced	<input type="checkbox"/>	Temperature/Cure	<input type="checkbox"/>	Power Loss/Surge	<input type="checkbox"/>	Positioned Wrong	<input type="checkbox"/>
Design	<input type="checkbox"/>	Operator	<input type="checkbox"/>	Bending	<input type="checkbox"/>	Set-up	<input type="checkbox"/>	Folio/Program	<input type="checkbox"/>	Outside Dimensions	<input type="checkbox"/>
Doc/Data	<input type="checkbox"/>	Offset/Setup	<input type="checkbox"/>	Centre Not Concentric	<input type="checkbox"/>	BOM/Route	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Over/Under tolerance	<input type="checkbox"/>
Equip/Tooling	<input type="checkbox"/>	Supplier	<input type="checkbox"/>	Cracks	<input type="checkbox"/>	Broken/Damage/Defect	<input type="checkbox"/>	Weld	<input type="checkbox"/>	Part Incorrect	<input type="checkbox"/>
Handling/Pre	<input type="checkbox"/>	Training	<input type="checkbox"/>	Crimp/Kink/Ripple/Wave	<input type="checkbox"/>	Inspection Incomplete/Unqualified	<input type="checkbox"/>	Wrong Stock Pulled	<input type="checkbox"/>	Part Lost/Missing	<input type="checkbox"/>
Material	<input checked="" type="checkbox"/>	Use for Testing	<input type="checkbox"/>	Cuffs	<input type="checkbox"/>	Contamination	<input type="checkbox"/>	Out of Sequence	<input type="checkbox"/>	Part Moved	<input type="checkbox"/>
Internal Transport	<input type="checkbox"/>	Poor Information	<input type="checkbox"/>	Crushing	<input type="checkbox"/>	Countersink	<input type="checkbox"/>	Off-set	<input type="checkbox"/>	Drawing	<input type="checkbox"/>
Tribal Knowledge	<input type="checkbox"/>	Rushing	<input type="checkbox"/>	Heat Treat	<input type="checkbox"/>	Cut Too Short	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Finish	<input type="checkbox"/>
LOA	<input type="checkbox"/>	Product Improvement	<input type="checkbox"/>	Wave/Twist in Tube	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Fit/Function	<input type="checkbox"/>	Misread	<input type="checkbox"/>
Substation	<input type="checkbox"/>	Process Improvement	<input type="checkbox"/>	Marks/Chatter	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Misaligned/off center	<input type="checkbox"/>	Turning Sequence	<input type="checkbox"/>
Past Expiry Date	<input type="checkbox"/>	Manufacturing Process	<input type="checkbox"/>	OTHER : _____							
Misidentified	<input type="checkbox"/>	Past Due	<input checked="" type="checkbox"/>								

SEE ATTACHED DEVIATION

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBEM12669/P-1-03</u> NCR No. _____		DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube <input type="checkbox"/></td> <td style="border: none;">Cross tube <input type="checkbox"/></td> <td style="border: none;">Water Jet <input type="checkbox"/></td> <td style="border: none;">Engineering <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Machining <input type="checkbox"/></td> <td style="border: none;">Small Fab <input type="checkbox"/></td> <td style="border: none;">Prod. Eng. Coord. <input type="checkbox"/></td> <td style="border: none;">Quality <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Thermoforming <input type="checkbox"/></td> <td style="border: none;">Finishing <input type="checkbox"/></td> <td style="border: none;">Rec/Store/Packaging <input type="checkbox"/></td> <td style="border: none;">Other <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Large Fab <input type="checkbox"/></td> <td style="border: none;">Composite <input type="checkbox"/></td> <td style="border: none;">Supplier <input type="checkbox"/></td> <td style="border: none;"></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Cross tube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																																															
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Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>																																																																				
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Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																																																																					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Feb 09, 2018																																																																
Description Work Order Deviation				Disposition			Completed By																																																																
- The dimensions for RBEM12669/P-1-03 Pin are incorrect per customer feedback on the Rev 4 drawing. - The 5.00 dimension should be 7.25 - The 9.25 dimension should be 11.00				- This deviation is acceptable. - The drawings will be updated to reflect these changes. - The fit, form and function of the tool will be as originally intended.			Lead hand / Supervisor Approval Verification																																																																
							QC / QA Coordinator Approval																																																																
							Approval																																																																
Root Cause				FAULT CATEGORY																																																																			
<table style="width:100%; border: none;"> <tr><td style="border: none;">Environment <input type="checkbox"/></td><td style="border: none;">No Re-verification <input type="checkbox"/></td></tr> <tr><td style="border: none;">Design <input checked="" type="checkbox"/></td><td style="border: none;">Operator <input type="checkbox"/></td></tr> <tr><td style="border: none;">Doc/Data <input type="checkbox"/></td><td style="border: none;">Offset/Setup <input type="checkbox"/></td></tr> <tr><td style="border: none;">Equip/Tooling <input type="checkbox"/></td><td style="border: none;">Supplier <input type="checkbox"/></td></tr> <tr><td style="border: none;">Handling/Pre <input type="checkbox"/></td><td style="border: none;">Training <input type="checkbox"/></td></tr> <tr><td style="border: none;">Material <input type="checkbox"/></td><td style="border: none;">Use for Testing <input type="checkbox"/></td></tr> <tr><td style="border: none;">Internal Transport <input type="checkbox"/></td><td style="border: none;">Poor Information <input type="checkbox"/></td></tr> <tr><td style="border: none;">Tribal Knowledge <input type="checkbox"/></td><td style="border: none;">Rushing <input type="checkbox"/></td></tr> <tr><td style="border: none;">LOA <input type="checkbox"/></td><td style="border: none;">Product Improvement <input type="checkbox"/></td></tr> <tr><td style="border: none;">Substation <input type="checkbox"/></td><td style="border: none;">Process Improvement <input type="checkbox"/></td></tr> <tr><td style="border: none;">Past Expiry Date <input type="checkbox"/></td><td style="border: none;">Manufacturing Process <input type="checkbox"/></td></tr> <tr><td style="border: none;">Misidentified <input type="checkbox"/></td><td style="border: none;">Past Due <input type="checkbox"/></td></tr> </table>				Environment <input type="checkbox"/>	No Re-verification <input type="checkbox"/>	Design <input checked="" type="checkbox"/>	Operator <input type="checkbox"/>	Doc/Data <input type="checkbox"/>	Offset/Setup <input type="checkbox"/>	Equip/Tooling <input type="checkbox"/>	Supplier <input type="checkbox"/>	Handling/Pre <input type="checkbox"/>	Training <input type="checkbox"/>	Material <input type="checkbox"/>	Use for Testing <input type="checkbox"/>	Internal Transport <input type="checkbox"/>	Poor Information <input type="checkbox"/>	Tribal Knowledge <input type="checkbox"/>	Rushing <input type="checkbox"/>	LOA <input type="checkbox"/>	Product Improvement <input type="checkbox"/>	Substation <input type="checkbox"/>	Process Improvement <input type="checkbox"/>	Past Expiry Date <input type="checkbox"/>	Manufacturing Process <input type="checkbox"/>	Misidentified <input type="checkbox"/>	Past Due <input type="checkbox"/>	<table style="width:100%; border: none;"> <tr><td style="border: none;">Pressure/Forced <input type="checkbox"/></td><td style="border: none;">Temperature/Cure <input type="checkbox"/></td><td style="border: none;">Power Loss/Surge <input type="checkbox"/></td><td style="border: none;">Positioned Wrong <input type="checkbox"/></td></tr> <tr><td style="border: none;">Bending <input type="checkbox"/></td><td style="border: none;">Set-up <input type="checkbox"/></td><td style="border: none;">Folio/Program <input type="checkbox"/></td><td style="border: none;">Outside Dimensions <input type="checkbox"/></td></tr> <tr><td style="border: none;">Centre Not Concentric <input type="checkbox"/></td><td style="border: none;">BOM/Route <input type="checkbox"/></td><td style="border: none;">Grain <input type="checkbox"/></td><td style="border: none;">Over/Under tolerance <input type="checkbox"/></td></tr> <tr><td style="border: none;">Cracks <input type="checkbox"/></td><td style="border: none;">Broken/Damage/Defect <input type="checkbox"/></td><td style="border: none;">Weld <input type="checkbox"/></td><td style="border: none;">Part Incorrect <input type="checkbox"/></td></tr> <tr><td style="border: none;">Crimp/Kink/Ripple/Wave <input type="checkbox"/></td><td style="border: none;">Inspection Incomplete/Unqualified <input type="checkbox"/></td><td style="border: none;">Wrong Stock Pulled <input type="checkbox"/></td><td style="border: none;">Part Lost/Missing <input type="checkbox"/></td></tr> <tr><td style="border: none;">Cuffs <input type="checkbox"/></td><td style="border: none;">Contamination <input type="checkbox"/></td><td style="border: none;">Out of Sequence <input type="checkbox"/></td><td style="border: none;">Part Moved <input type="checkbox"/></td></tr> <tr><td style="border: none;">Crushing <input type="checkbox"/></td><td style="border: none;">Countersink <input type="checkbox"/></td><td style="border: none;">Off-set <input type="checkbox"/></td><td style="border: none;">Drawing <input type="checkbox"/></td></tr> <tr><td style="border: none;">Heat Treat <input type="checkbox"/></td><td style="border: none;">Cut Too Short <input type="checkbox"/></td><td style="border: none;">Mislabeled <input type="checkbox"/></td><td style="border: none;">Finish <input type="checkbox"/></td></tr> <tr><td style="border: none;">Wave/Twist in Tube <input type="checkbox"/></td><td style="border: none;">Instructions Incomplete/Unclear <input type="checkbox"/></td><td style="border: none;">Fit/Function <input type="checkbox"/></td><td style="border: none;">Misread <input type="checkbox"/></td></tr> <tr><td style="border: none;">Marks/Chatter <input type="checkbox"/></td><td style="border: none;">Drill Holes <input type="checkbox"/></td><td style="border: none;">Misaligned/off center <input type="checkbox"/></td><td style="border: none;">Turning Sequence <input type="checkbox"/></td></tr> </table>				Pressure/Forced <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>	Bending <input type="checkbox"/>	Set-up <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>	Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Weld <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>	Part Moved <input type="checkbox"/>	Crushing <input type="checkbox"/>	Countersink <input type="checkbox"/>	Off-set <input type="checkbox"/>	Drawing <input type="checkbox"/>	Heat Treat <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Finish <input type="checkbox"/>	Wave/Twist in Tube <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Misread <input type="checkbox"/>	Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Turning Sequence <input type="checkbox"/>
Environment <input type="checkbox"/>	No Re-verification <input type="checkbox"/>																																																																						
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Misidentified <input type="checkbox"/>	Past Due <input type="checkbox"/>																																																																						
Pressure/Forced <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>																																																																				
Bending <input type="checkbox"/>	Set-up <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>																																																																				
Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>																																																																				
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Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>																																																																				
Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>	Part Moved <input type="checkbox"/>																																																																				
Crushing <input type="checkbox"/>	Countersink <input type="checkbox"/>	Off-set <input type="checkbox"/>	Drawing <input type="checkbox"/>																																																																				
Heat Treat <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Finish <input type="checkbox"/>																																																																				
Wave/Twist in Tube <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Misread <input type="checkbox"/>																																																																				
Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Turning Sequence <input type="checkbox"/>																																																																				
OTHER : _____																																																																							